

Work Order ID 102102

102102

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May-28-13 1:08:42 PM

Item ID: D3550-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Strut

Start Date: 5/24/13 Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/27/13 Req'd Qty: 2.00

2

Customer: CU-DAR001

Reference: RMA RA111548 - RETURN

Approvals: Process Plan: ✓ Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3550	Rev B								

100

0.00

100

QC

Quality Control

Memo

INSPECT RA111548

DAS 16 13/05/24

(12)

110

0.00

110

Packaging

Packaging

Memo

RE-IDENTIFY USING NEW B/N

ST 253

2x

13-5-30

120

QC21- Final Inspection - Work Order Release

0.00

120

QC

Quality Control

Memo

0.00

13/6/47

pl 12-04-3

Picklist Print

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Work Order ID: 102102

Parent Item: D3550-1

Parent Item Name: Strut

Start Date: 5/24/13

Required Date: 5/27/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A 07.02.05 New iwssue EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3550-1 Strut		Manufactured	No				Each	3.0000		2			

Location

Loc Qty

Loc Code

ST253

3

83114

3

2

h



1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7

RETURN AUTHORIZATION

Date: 15-May-13
Customer Name: HELI HELICARRIER INC.
Customer Code: CHCAR02
Telephone No: 1 418 666 0009
E-mail Address: jvanschynadel@helicarrier.com
Contact Name: JON VAN SCHYNDEL
Issued by: Lisa McMachen

DART RA Number: RA111548
DHS RA Number: DSIRA-01302
DHS PO #: PO5981
DART Invoice #: INV111907
Customer Ref: P20013 0268; Sales: P2013-0268
PAR/CAR/NCR/SQ: N/A

Quantity	Part Number	Description	Batch Number
2	D3550-1	STRUT	B83114

Reason for Return: CUSTOMER ADMITTED - ORDERED WRONG PART
CUSTOMER ORDERED THE CORRECT STRUT ON PO2013-0272

Credit Instructions:

☒ Full credit
☐ None

Return Instructions: Commercial Invoice Yes ☐
Documentation (STC/ARC/ICA) Yes ☐
Packing Slip Yes ☒

Include on Commercial Invoice:
Part Number/Description / Value in USD
Parts are aircraft parts / return to Manufacturer

Shipping Instructions: Prepaid YES Collect Courier
Account #

RECEIVING RETURN AUTHORIZATION

Receiver: <u>7</u>		Condition of Packaging: <u>Good</u>		Paperwork: <u>RA</u>	P/L <u>NONE</u>	Photograph Required Yes <u> </u> No <u> </u>
Date: <u>13/5/21</u>		Freight Company: <u>FedEx</u>				
Quantity	Part Number	Batch	QC Verification	CHG #	W/O#	Disposition
<u>25</u>	<u>STRUT D3500-1</u>		<u>B83114</u>		<u>107102</u>	

QC Inspector: Photograph Attached Condition:
Date: 13/05/14 Yes No Sealed Complete Short H/W Short Kit No P/W Damaged

QC Comments: X See Attached RA Form from QC
OKAY to return to stock

Special Return/Rework Instructions:

Issue Credit: Yes No

Invoice Amount: \$177.10

Restocking Fee:

GM Approval:

Date: MAY 25 2015

Freight:

Net Credit:

Quality Assurance: Close Date:

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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RA 111548 D3550-1 B83114

Received @ Dart , 2013-05-21
Inspected @ Dart , 2013-05-24

Customer: HELI HELICARRIER INC
Customer Contact: JON VAN SCHYNDEL
Shipped from: QUEBEC CITY, QC, CANADA

Instructions for RA111548 D3550-1 B83114 REV B

- Still at Rev B
- Return to stock- no indentations found
- Needs new W/O for Restocking
- Needs new BATCH # for restocking

Time Estimate = 1 HOUR ONLY (stores)

Departments Required: Stores (restocking)

Pictures Attached = NO

QTY INSPECTED = x2 D3550-1 B83114

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>
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